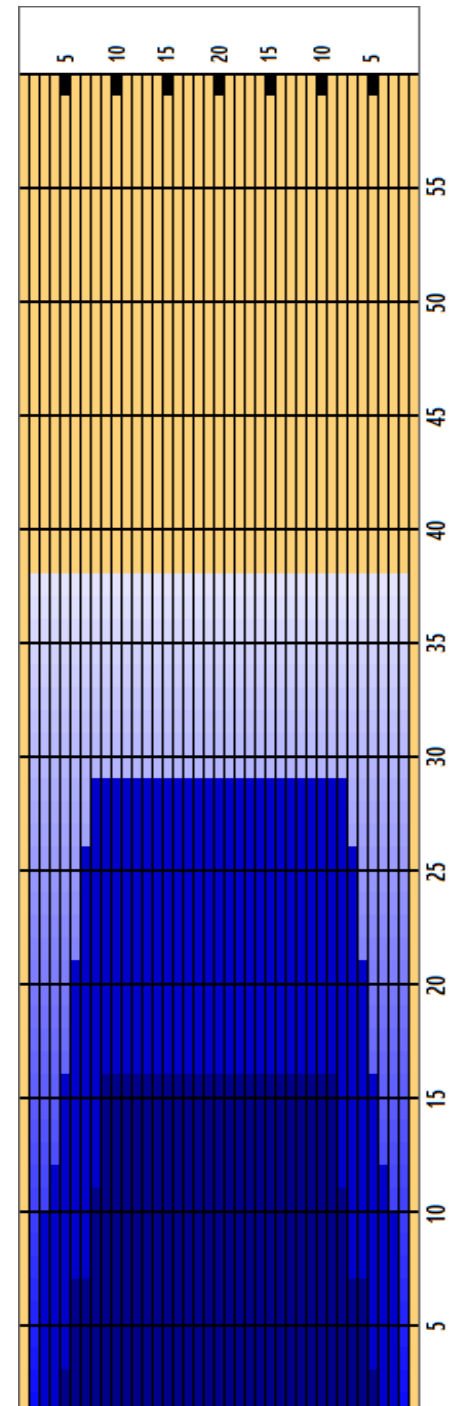


Oil Pattern Distance	38	Reverse Brush Drop	32	Oil Per Board	Multi ul
Forward Oil Total	9.96 mL	Reverse Oil Total	13.32 mL	Volume Oil Total	23.28 mL
Tank Configuration	Multi Tank	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	4L	4R	1	40	10	3	A	33	0.0	0.0	0.0	1320
2	5L	5R	2	40	14	3	B	62	0.0	3.9	3.9	2480
3	6L	6R	2	40	14	3	A	58	3.9	7.8	3.9	2320
4	8L	8R	2	40	14	3	B	50	7.8	11.7	3.9	2000
5	9L	9R	2	40	18	3	A	46	11.7	16.8	5.1	1840
6	2L	2R	0	40	18	3	B	0	16.8	27.0	10.2	0
7	2L	2R	0	40	22	3	A	0	27.0	34.0	7.0	0
8	2L	2R	0	40	26	3	B	0	34.0	38.0	4.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	30	3	B	0	38.0	29.0	-9.0	0
2	8L	8R	1	45	18	3	A	25	29.0	26.5	-2.5	1125
3	7L	7R	2	45	18	3	B	54	26.5	21.4	-5.1	2430
4	6L	6R	3	45	14	3	A	87	21.4	15.5	-5.9	3915
5	5L	5R	2	45	14	3	B	62	15.5	11.6	-3.9	2790
6	4L	4R	1	45	14	3	A	33	11.6	9.7	-1.9	1485
7	3L	3R	1	45	14	3	B	35	9.7	7.8	-1.9	1575
8	3L	3R	0	45	10	3	A	0	7.8	0.0	-7.8	0



Cleaner Ratio Main Mix: 5:1 Forward  
 Cleaner Ratio Back End Mix: 7:1 Reverse  
 Cleaner Ratio Back End Distance: 45 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.54	1.02	1	1	1.02	2.54

